# FREE-FORM MICRO OPTICS

# **AUTOMOTIVE EXTERIOR LIGHTING INSIGHTS**

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### What are the usage?

Headlamp Rearlamp Interior lighting









### What are the stakes?

Signaling functions Lighting functions





## 1) Signaling functions



XC90 Thors's Hammer





### 1) Signaling functions

- What do we need?
  - To fulfil legal requirement : Candelas values in different axis
  - Styling request: good homogeneity
  - Low power consumptions



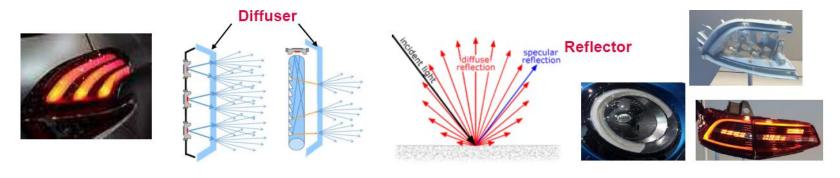




### 1) Signaling functions – current solutions

### Diffuser or Reflector technology:

- Transmittance
- Reflectivity
- Diffusive material with high optical efficiency
- No color shift when long plastic part (> 500mm)



Extract from Arkema presentation





# 1) Signaling functions – current solutions







Bulb	LED reflector	LED light guide / multi screen
50 W / car	10-20 W / car Optical efficiency ~ 50%	30W – 60W / car Optical efficiency ~ 10%





### 1) Signaling functions – comparison



Extract from Varroc presentation, DVN Rochester January 2019





# 2) lighting

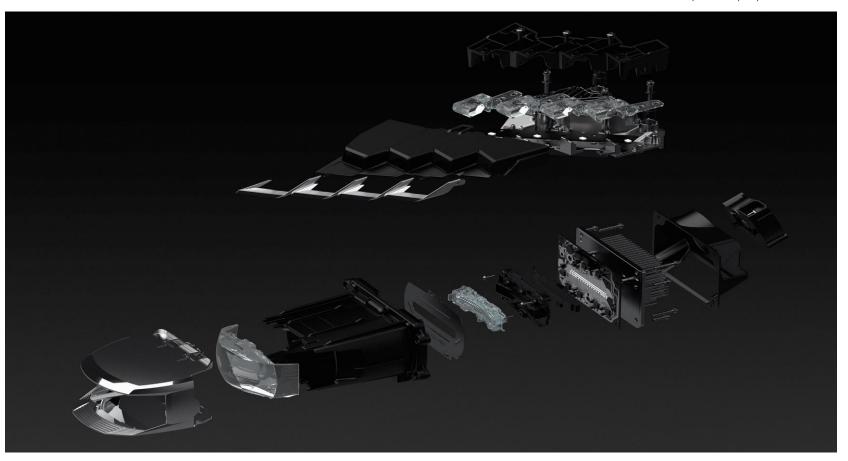






# 2) lighting

Polestar 2, headlamp exploded view



### 2) lighting

- What do we need?
  - To fulfil legal requirement : Candelas values in different axis
  - Homogeneity of beam pattern
  - Styling request: small size
  - Sustainability: Low power consumptions
  - Packaging : small depth







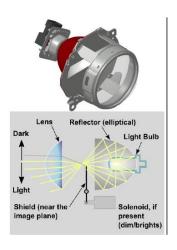


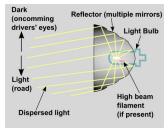
### 2) Lighting – current solutions

Ellipsoid or parabola system:

No evolution between bulb technology and LED technology













### 2) Lighting – current solutions



Height 100mm – light source ~ 1500 lm



Height 50 - 70mm light source ~ 1000-1500lm Renault Captur 2020



Height 20mm – 40mm light source ~ 2000-3000 lm Volvo S90

Bulb	LED system - Entry	LED system – Premium
137 W / car	20-40 W / car Optical efficiency ~ 40-50%	60W – 120W / car Optical efficiency ~ 20-30%





### 2) Lighting – free form optics

Free form micro optics could be a revolution:

- Depth of optical system: target 50mm instead of 100-200mm
- Efficiency: target > 50%
- Styling: new freedom for design





### 3) Road Projection

Solution done with MLA (Micro lens array) or DLP from Texas instrument How to reduce drastically the cost with free form optics?

